

# “Initial testing of a 3D printed perfusion phantom using digital subtraction angiography”

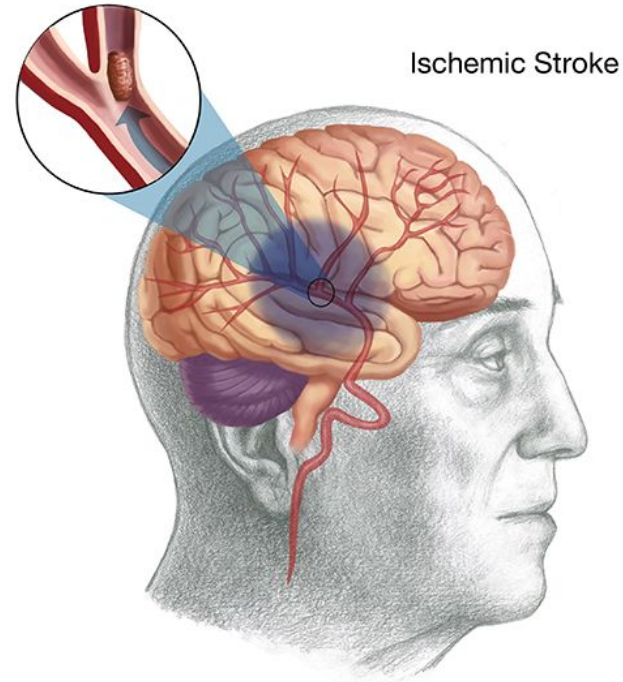
## Computer Integrated Surgery II Seminar Presentation

Karthik Chellamuthu and Michael Mow

Project Advisors: Jeff Siewerdsen Ph.D  
Wojciech Zbijewski Ph.D  
Alejandro Sisniega Ph.D



- A dedicated Cone-Beam Computed Tomography (CBCT) scanner for the detection and evaluation of intracranial hemorrhage (ICH) is being developed at JHMI
- One established method for the evaluation of ischemic stroke is brain perfusion imaging which describes the passage of blood flow through the brain's vasculature
- Our goal is to develop a digital and physical brain perfusion imaging phantom to evaluate the feasibility of the new CBCT scanner for characterization of perfusion parameters relevant to the detection of ischemic stroke

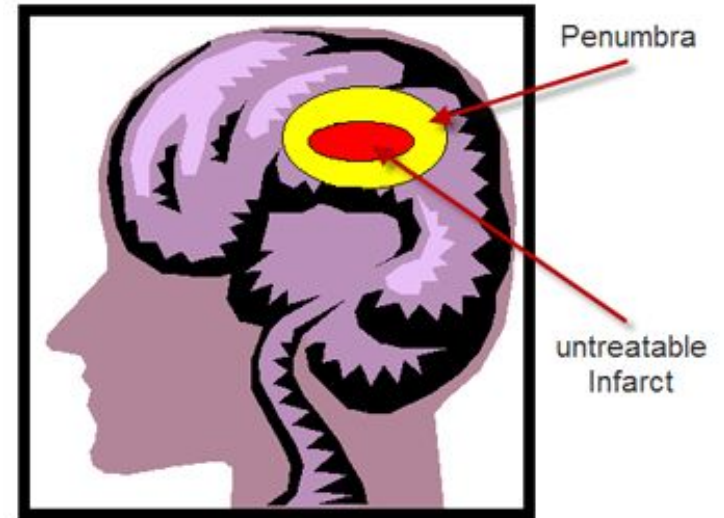


(N&EA, 2015)

Wood, R. P., Khobragade, P., Ying, L., Snyder, K., Wack, D., Bednarek, D. R., ... Ionita, C. N. (2015). Initial testing of a 3D printed perfusion phantom using digital subtraction angiography, 9417, 94170V. <http://doi.org/10.1117/12.2081471>

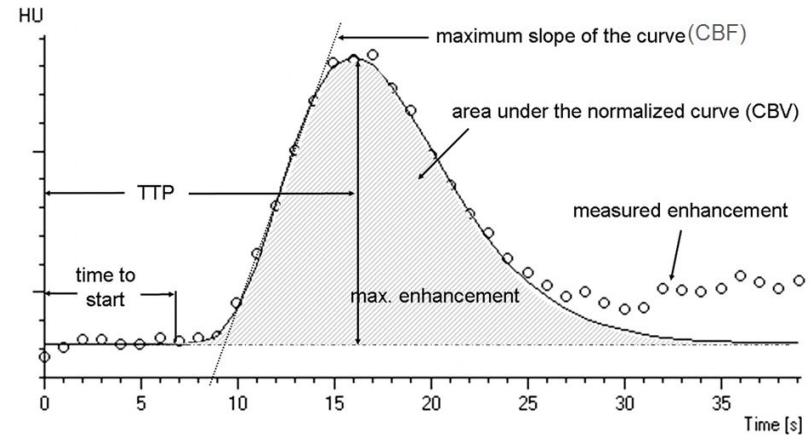
- Developed a phantom to standardize the protocol associated with existing perfusion systems
- Novelty from other existing phantoms is the comparable capillary size to human brain tissue.
- I chose this paper because of the similarity in goals to our physical phantom
- In the end, we decided to replicate the major aspects of this phantom and incorporate their research into our project

- About 2 million neurons become damaged every minute post stroke and thus the diagnosis time is very important
- Imaging techniques using a contrast agent are used to assist clinicians in identifying the site of an ischemic stroke
- Lack of the contrast agent's signal indicates blood supply to the tissue is almost zero (labeled as ischemic core)
- Low signal indicates blood supply is quenched, but salvageable (labeled as penumbra)
- It is critical to determine the actual size and location of the penumbra to successfully treat the patients.

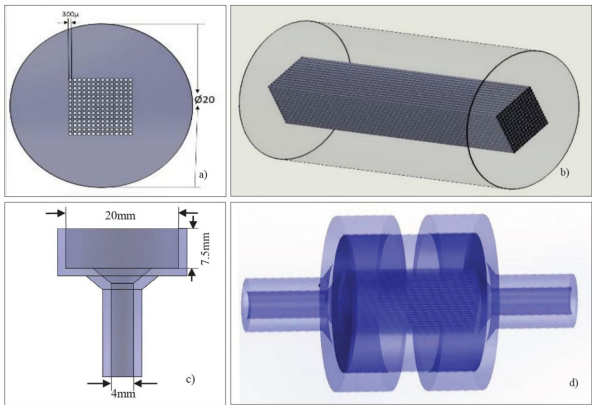


## Perfusion Parameters:

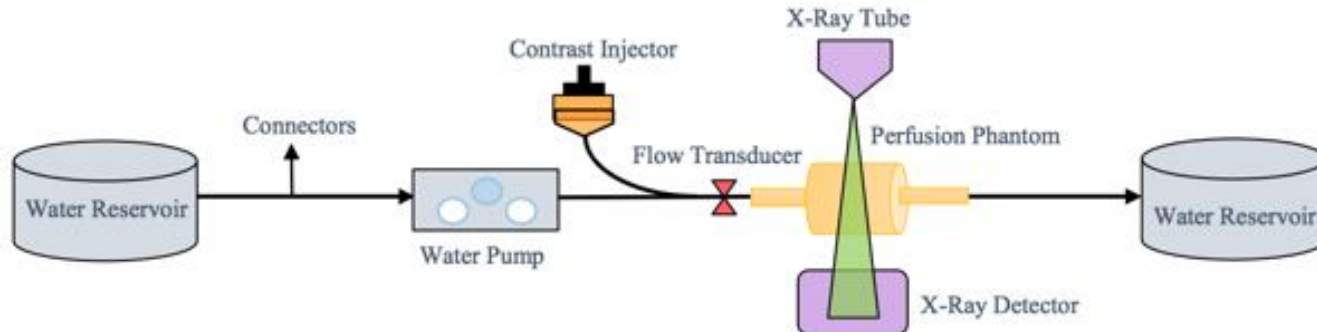
- Cerebral Blood Flow - blood flowing through unit brain per unit time
  - 60-100mL/min/100g in normal tissue
  - 12-25mL/min/100g in penumbra
  - Less than 10mL/min/100g in ischemic core
- Cerebral Blood Volume - volume of blood present per unit volume of brain
- Mean Transit Time - average time for blood to flow through a region of brain



- Phantom was designed on SolidWorks and built with the Objet Eden 260V Stratasys printer
- Dimensions:
- Diameter: 20mm
- Length: 20mm or 30mm
- Capillaries: 196 300umx300um channels

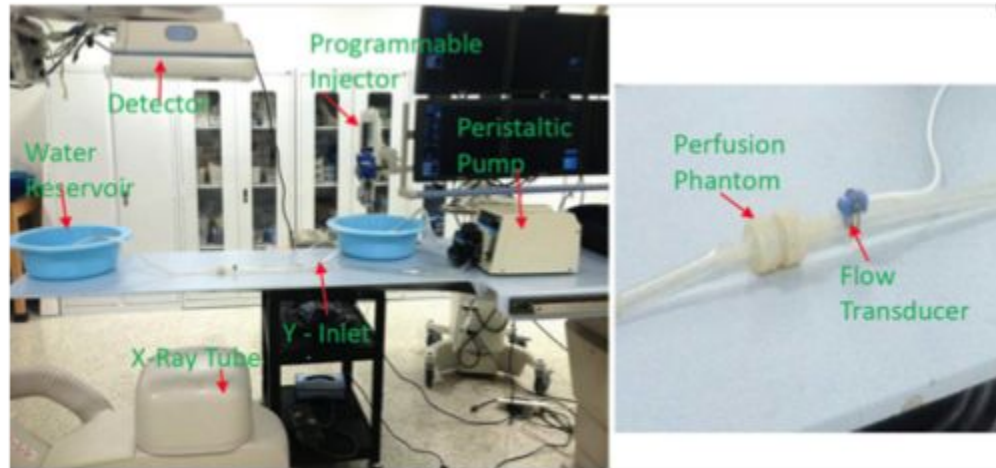


- Peristaltic pump: Masterflex Model 77201-62
- Contrast agent: Omnipaque NDC 0407-1414-94
- Contrast injector: Medrad Mark V ProVis PPD 104548
- Flow transducer: Harvard Apparatus GmbH D-79232

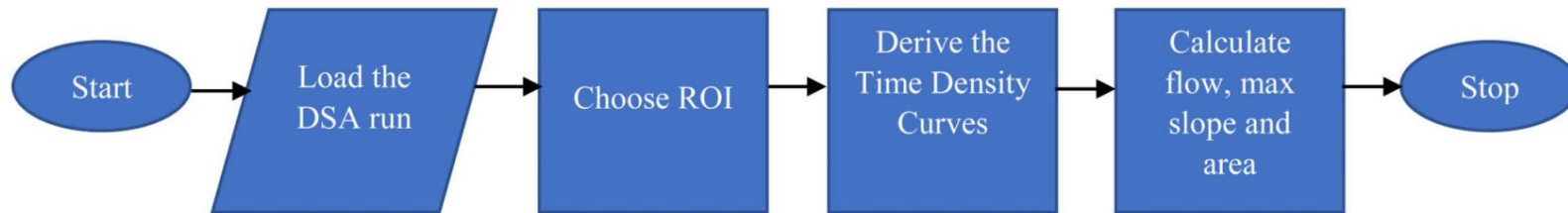




- Images acquired using Toshiba Infinix VF-i/BP CBCT scanner
- 80 kVp, 160mA, 122cm SAD, 12.5cmx17.5cm FOV, 2 frames/sec frame rate
- Flow rates used: 250, 300, 350 mL/min
- Contrast concentration measured at arterial input, venous output, and capillary region

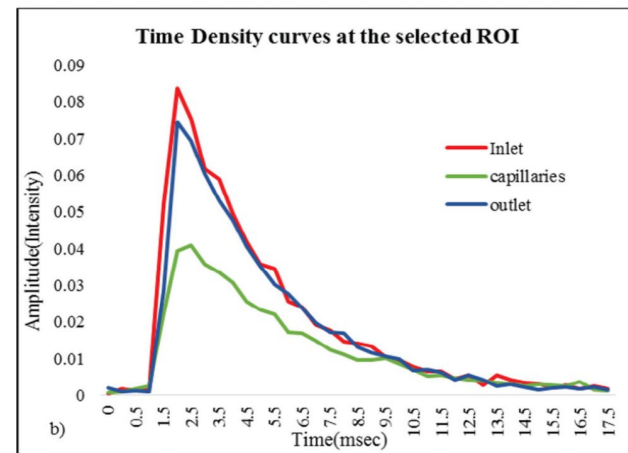
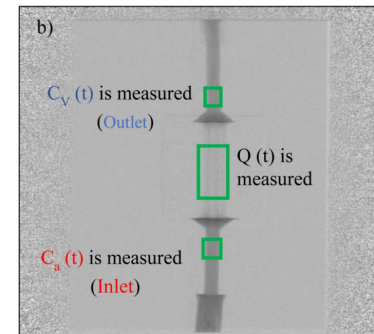


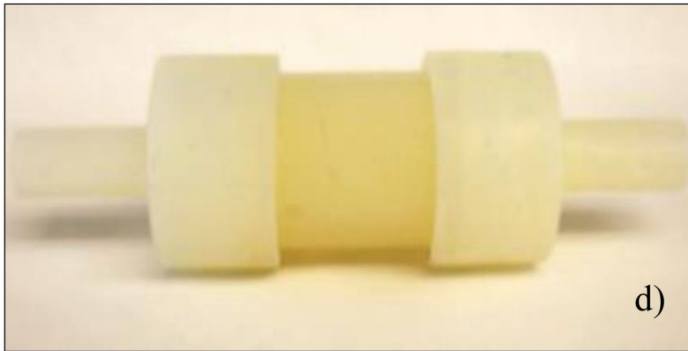
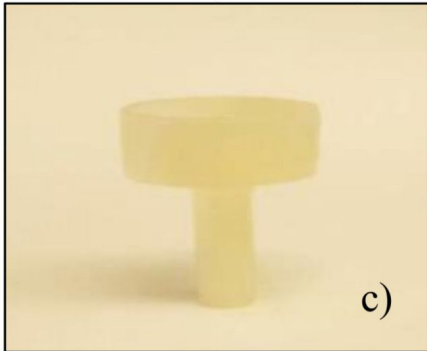
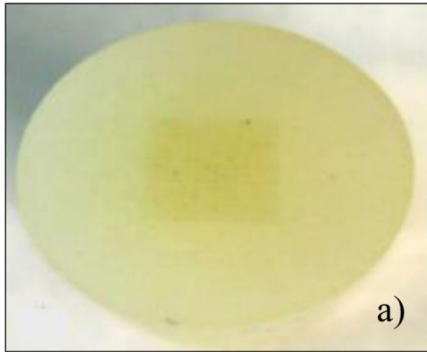




**Figure 5.**  
Flowchart of the algorithm of the custom software developed using LabVIEW

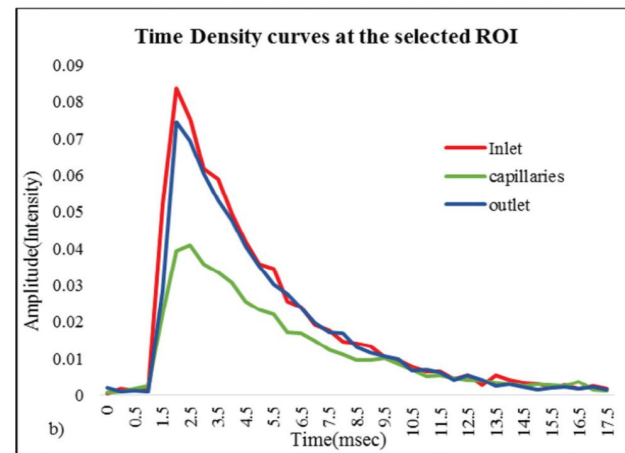
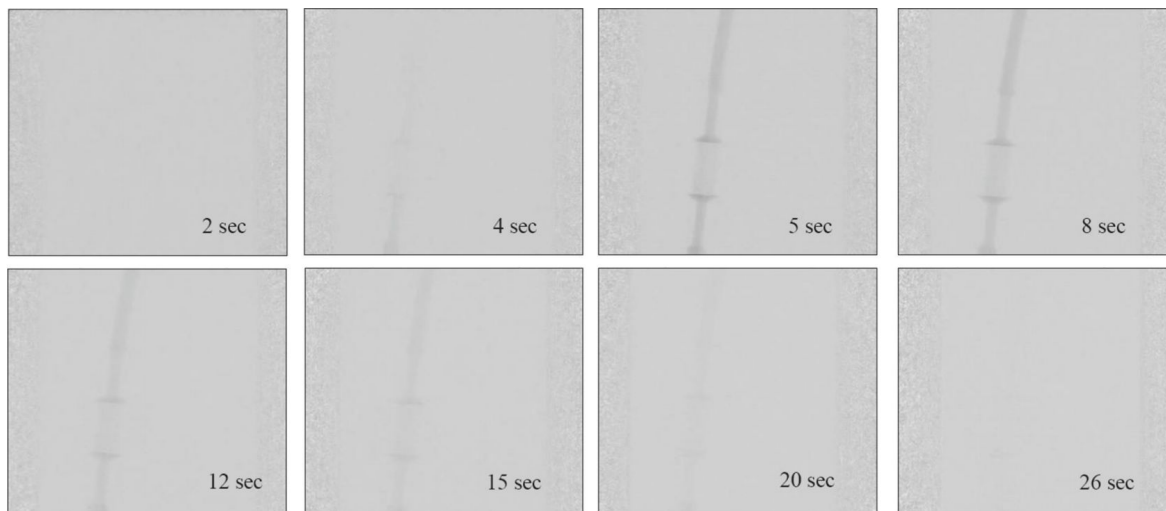
- Accumulated mass given by:  $Q(T) = CBF * \int_0^T [C_a(t) - C_v(t)] dt$ 
  - $C_a(t)$  - contrast concentration at arterial inlet
  - $C_v(t)$  - contrast concentration at venous outlet
  - $CBF$  – cerebral blood flow
- Verify system sensitivity by law of conservation of mass:
  - $\int_0^T [C_a(t)] dt = \int_0^T [C_v(t)] dt$
- Maximum Slope:  $\frac{d}{dt} [C_a(t)]_{max}$
- Area under curve:  $\int_0^T [C_a(t)] dt, \int_0^T [Q(t)] dt, \int_0^T [C_v(t)] dt$

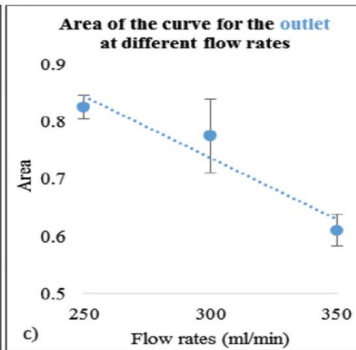
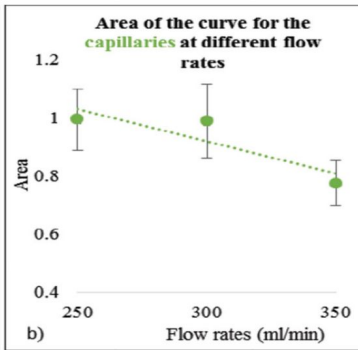
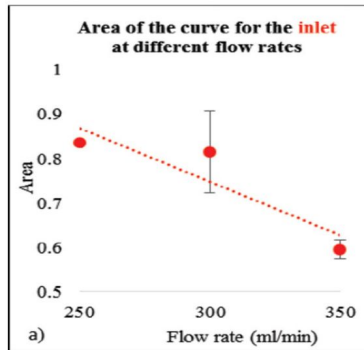
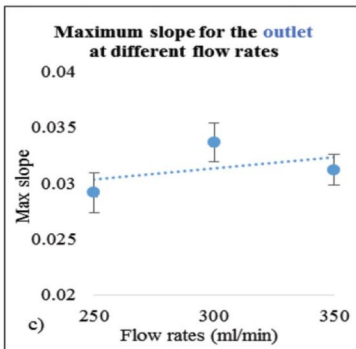
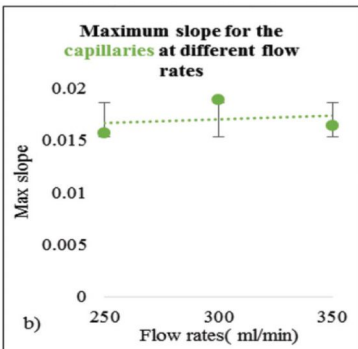
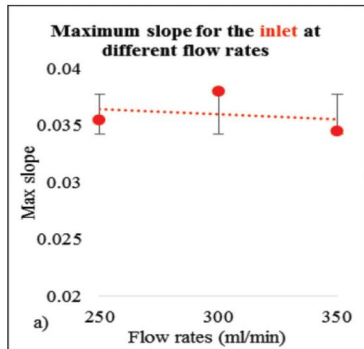




## Main Issue

- Took a long time to clean support material out of microchannels





- Percentage error between inlet and outlet was 1.15%
  - Due to inherent noise in images
- Max slope should linearly increase with higher flow rates
- Area of the curve should decrease with increasing flow rate

## Pros

- Wood created a perfusion phantom that was physiologically relevant
- Design was simple and easily reproducible
- Produced well behaved time attenuation curves
- 1.15% error in system sensitivity

## Cons

- Did not do enough quantitative analysis on results
- Did not vary enough parameters (capillary diameter, other flow rates, contrast concentration)



- We adapted our CAD design off of the Wood phantom (with minor adjustments to include inserts for tubing and a watertight seal)
- We varied capillary diameter to allow for easier cleaning and a wider range of perfusion parameters
- Our equipment (3D printer, peristaltic pump, contrast injector) is similar or higher quality than used in this paper
- We will perform similar testing as an initial step to validate our phantom

